

**JACOBS®  
PROFESSIONAL  
DUTY CHUCKS**

**Industrial quality drill chuck gives precision performance for the tradesman or serious home craftsman.**

The Jacobs® Professional Duty Chuck brings professional quality and accuracy to the tradesman or serious home craftsman. These chucks are standard equipment on many of the world's finest commercial-grade drills. No other chuck in its class can match the accuracy, grip and strength produced by the Jacobs Professional Chuck with its through-hardened jaws and durable internal construction. Each chuck is individually quality inspected and backed by Jacobs® Warrants.



**FEATURES:**

- Industrial quality.
- Through-hardened jaws provide hard, durable gripping surfaces.
- One-piece sleeve eliminates crack between driving teeth often found in other designs.
- Fluted sleeve finish.
- Each chuck 100% inspected for performance and precision

Model/ Part No.	Capacity Range				Mount Thread	Key No.	Dimensions						Weight Ea. oz
	Minimum		Maximum				Closed Length		Open Length		Sleeve Dia.		
	in	mm	in	mm			in	mm	in	mm	in	mm	
30246	0.063	1.6	0.375	10	3/8-24	KK	2.42	61.5	1.89	48.0	1.42	36.1	5.0
31052	0.063	1.6	0.500	13	1/2-20	KK	3.00	76.2	2.30	58.4	1.72	43.6	22.0

**MULTI-CRAFT®  
DRILL CHUCK**

**The world's most popular drill chuck for portable power tools.**

The Multi-Craft® Drill Chuck is mounted as original equipment on more drills than any other chuck by both domestic and import drill manufacturers. It features through-hardened jaws and a design found only in competitors' industrial-grade chucks. Each chuck is backed by the Jacobs warranty. Ideal for corded or cordless reversible or nonreversible power drills.



**FEATURES:**

- Offered in 1/4", 3/8" and 1/2" capacities.
- Through-hardened jaws for hard, wear resistant gripping surfaces.

Model/ Part No.	Capacity Range				Mount Thread	Key No.	Dimensions						Weight Ea. oz
	Minimum		Maximum				Closed Length		Open Length		Sleeve Dia.		
	in	mm	in	mm			in	mm	in	mm	in	mm	
<b>1/4" Capacity</b>													
30243	0.028	0.1	0.250	6.5	3/8-24	KG1	2.020	51.308	1.575	40.005	1.13	28.6	3.5
<b>3/8" Capacity</b>													
30247	0.062	1.5	0.375	10.0	3/8-24	KG1	2.312	58.725	1.850	46.990	1.22	31.1	5.0
<b>1/2" Capacity</b>													
30598	0.078	2.0	0.500	13.0	3/8-24	KK	2.855	72.517	2.250	57.150	1.61	41.0	11.0
30602	0.078	2.0	0.500	13.0	1/2-20	KK	2.855	72.517	2.250	57.150	1.61	41.0	11.0

KEYED CHUCK - PORTABLE TOOLS